

Numerical simulation of the rotating instability in an axial compressor stator

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What is Rotating Instability

- Rotating instability (RI) may occur in axial and radial compressors when they are operated at larger than design pressure ratios.
- First described by Kameier and Neise (1997)
- RI accompanied by pressure fluctuations on the blade in a frequency range at about half the blade passing frequency (load dependent)
- Dangerous if frequencies equal to blade resonant frequencies
- RI also radiates noise to far field



Frequency spectra of RI

Frequency spectra on casing wall and rotor blade



- Large coherence of pressure between circumferentially separated positions.
- Sources rotate in circumferential direction relative to rotor
- Circumferential phase speeds from slopes of phase spectra
- Casing wall: phase speed < rotor speed
- Rotor: phase speed < rotor speed but opposite direction.

Kameier & Neise 1997



Frequency spectra of RI

Details of frequency spectra on casing wall and rotor blade



- Typical comb pattern
- Kameier & Neise explain comb pattern with a source with a high frequency ω_F that rotates with Ω_{source} in the annular duct which is smaller than the rotor speed
- Sum of comb frequency intervals 10.7 Hz + 13.1 Hz equals rotor speed

Kameier & Neise 1997



Rotating Instability in stators

 Original assumption: RI occurs only on rotor blades and is associated with the tip-clearance vortices, which develop in the gap between the blade tips and the rotor casing.



- A research project was initiated at TU Berlin
 - Experimental investigation at Institute of Aeronautics and Astronautics, Christian Beselt (now at Rolls-Royce Deutschland)
 - Numerical simulation at Institute of Fluid Dynamics and Engineering Acoustics, Ruben van Rennings (now at MAN Diesel & Turbo SE)



Experimental setup

- Experiments were carried out with a stator test rig without rotating hub.
- The stator was equipped with 20 blades with a blade height-to-chord ratio of 1, and a hub-to-tip ratio of 0.72. Blade chord 34 mm.



- Variable inlet guide vanes (VIGV)
 - generate swirl in flow
- Stator Cascade (C) is object of investigation
- Throttle (T) determines working point



Experimental setup

- Mach number at the inlet Ma₁=0.4
- Reynolds number Re₁=300000
- Inflow angle to the stator varied in range $45^{\circ} \le \beta_1 \le 66^{\circ}$
- Smallest pressure loss of the stator (best efficiency) for β_1 = 49°
- Three different hub clearances studied, 3%, 1% and 0% of the chord length.
- Rotating instability was observed for $\beta_1 > 55.2^\circ$ for all hub clearance values, even 0%
- Tip vortex cannot be cause of RI in stators, new explanation required



- Wall pressures were measured with 63 piezoresistive sensors in two azimuthal positions.
- Flow directions with five-hole probes
- Streamlines on walls with oil films



Numerical setup

- Experimental setup was replicated numerically
- Computational domain extends over whole annulus of stator cascade to account for random character of flow
- In-house-code ELAN3D of the Department of Fluid Dynamics and Engineering Acoustics of TU Berlin
 - Unsteady compressible Navier-Stokes equations
 - Finite-volume approximation, time implicit
 - All approximations are at least of second-order of accuracy
- Delayed Detached-Eddy Simulation (DDES) method of Spalart et al. (RANS boundary layer is protected from LES intrusion)



Numerical setup

- 2.5 chord lengths upstream blade leading edges to 3.0 chord lengths downstream blade trailing edges
- Each of the 20 blade passages discretized with 8.9 million grid cells, total 177 million cells
- Hub clearance (3%) discretized by 31 cell vertices in radial direction
- All physical walls are treated as no-slip walls with $y^+ \le 1$



- Inlet conditions: Fixed radial profiles for flow direction, total pressure, and total temperature,
 - computed with RANS simulations of flow through variable inlet guide vanes
- Outlet: Sponge layer and dynamically fixed static pressure.
- Statistics based on 175 convective units (CU=chord length/nominal mean speed in blade passage), equaling 0.076 s



Inflow and outflow conditions



Comparison between experimental and numerical data at inflow and outflow border.

3% hub clearance

Inlet condition of simulation and experiment differ slightly.

- Mach number in simulation larger
- Yields larger radial pressure gradient (note different scales)
- Static pressure in experiment lower
- Several possible causes for differences of inlet data



Results

Pressure field and stream lines on hub surface



Wall pressures



Mean and RMS end-wall pressures and streamlines

- c_p values of simulation and their RMS values in qualitatively good agreement with experimental data
- Differences at inlet section due to different inflow angles
- RMS highest close to pressure side
- Important for RI: Flow separation on hub with cross flow
- Hub clearance vortex originates at c_pminimum
- Vortex breakdown can be observed in the simulation

Results



Pressure field on hub surface with hub clearance of 3% of the blade chord length.



Pressure minima are traces of large vortices



Resulting frequency spectra

Experimental results 56.3°



Frequency spectra of magnitude, coherence and phase of two sensors in wall, displaced circumferentially in the vicinity of the blade passage inlet.

Typical RI pattern

- Comb pattern
- Hump in coherence
- Linear phase, circumferential phase speed 44.4 m/s
- Circumferential component of inflow velocity 76 m/s.



Resulting frequency spectra



Results for smaller inflow angle 55.2°

Load on blade reduced

- Comb disappeared
- Coherence hump and phase relationship remains
- RI still present but with broader frequency range



Resulting frequency spectra



Numerical results (green)

- Several peaks in powerspectral density, indicating comb pattern
- Linear phase relation
 Numerical results suffer from short simulation time of 0.076 s
 - Larger coherence values
 - Rugged amplitude distribution
- Rugged phase spectrum

Cause of RI



(a) Time-averaged flow configuration near the hub endwall in case of occurring RI derived from the numerical simulations.

- Flow separation with cross flow in front of stator vanes
- Inherently unstable
- Exists for all hub clearances
- A model based on unsteady vortex dynamics in the vicinity of periodic hard walls (van Rennings et al. 2012)
- Cause are azimuthal vorticity wave packets originating in the circumferential shear layer upstream of the blade leading edges and propagating in circumferential direction at a fraction of the maximum swirl flow velocity.
- Fully explains measured spectral peaks

Results



- The work has proven that the unsteady flow in a compressor stator can be resolved numerically with DDES in such detail that RI is included.
- The simulated flow is very similar to the experimental data.
- The flow on the hub was found to play an important role in the inception of rotating instability.

Outlook:

 The same numerical treatment might be possible for the complete fan stage of an aircraft engine, which would allow predicting the turbofan's broadband noise radiation.



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- The results of the numerical computations have been produced on the Supercomputer HLRN-II of the North-German Supercomputing Alliance (HLRN) at the Konrad-Zuse-Zentrum für Informationstechnik Berlin (ZIB)
 - 1.8 Million CPUh on 1860 CPUs (40 days), 188 Million grid cells

References



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Rotating Instability

Rotating instability (RI) may be observed in axial and radial compressors when they are operated at larger than design-pressure ratios.



Compressor map of a multistage compressor with range where RI is likely to occur

- Best efficiency is obtained in the design point.
- Reducing the flow rate on a speed line increases the pressure and the chance of RI.

RI is accompanied by pressure fluctuations on the blade and in far field in a frequency range at about half the blade passing frequency (load dependent)

Cause of RI



- Swirl results in radial pressure gradient upstream of stator
- Lower pressure on hub causes adverse pressure gradient in axial direction upstream of stator
- Flow separation on hub
- Model developed based on separation



Pressure fluctuations on hub

- Pressure on hub 0.15 chord lengths upstream of stator, plotted as function of time
- Acoustic waves, u_{o} =218.6 m/s
- Near field waves, u_{o} = -44.8 m/s

